



Trans Atlantic Diesels, Inc.

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Cummins 4B3.3-M

Parts Book

Marinization Components

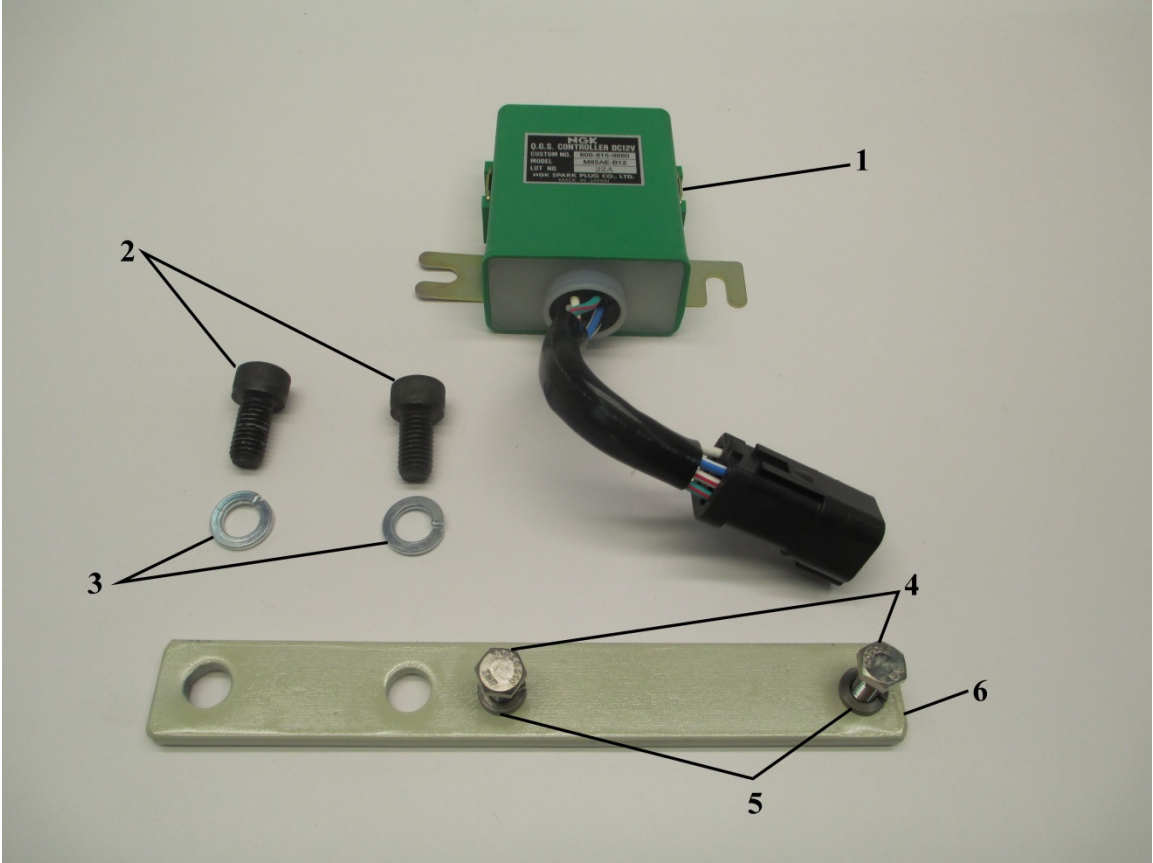
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Supplement to Engine Parts Manual

TABLE OF CONTENTS

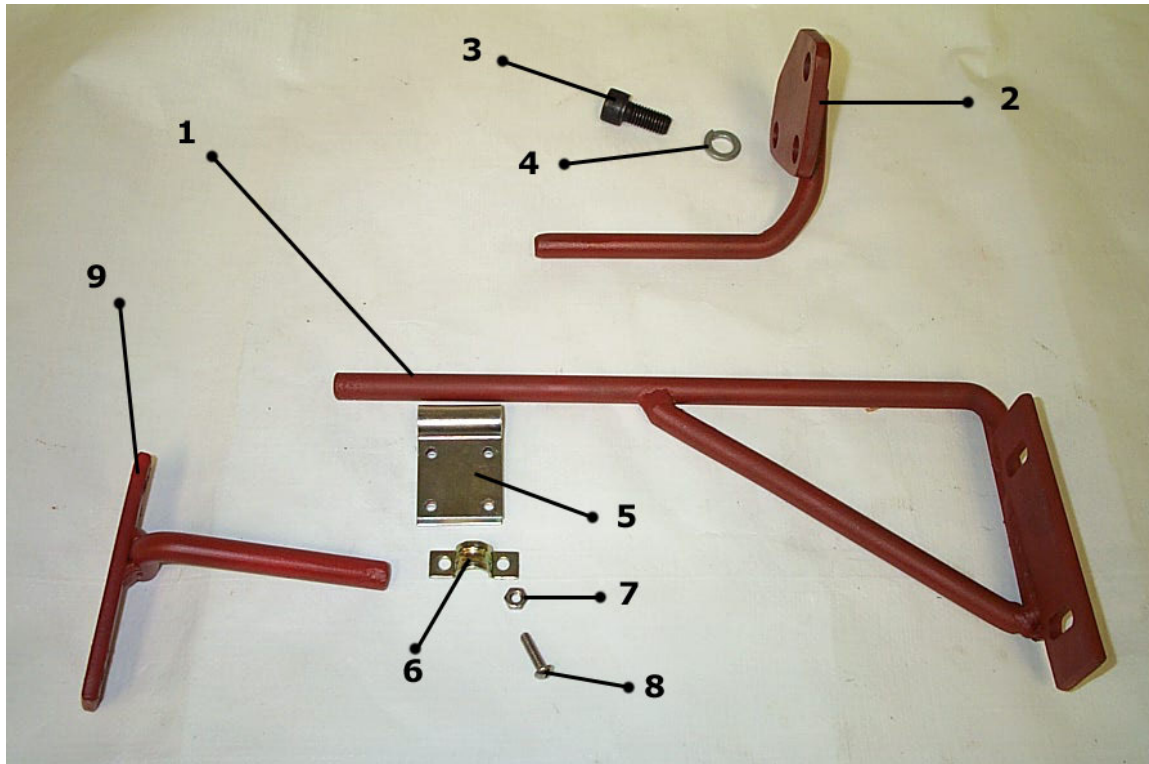
Page 1	Cold Start Controller & Mounting Bracket
Page 2	Throttle / Control Cable Brackets
Page 3	Electric Fuel Pump Assembly
Page 4	Engine Supports & Isolator Pads
Page 5	Exhaust Manifold/Heat Exchanger/Tank Assembly & Mounting Hardware
Page 6	Exhaust Manifold/Heat Exchanger/Tank Assembly Components
Page 7	Exhaust Outlet with Fiberglass Heatshield
Page 8	Stainless Steel Exhaust Outlet Option
Page 9	Fresh Water Cooling System
Page 10	Hot Water Heater Valve Kit
Page 11	Raw Water Pump Assembly
Page 12	Raw Water Pump Assembly Parts
Page 13	Air Intake Cap
Page 14	Instrument Panel Assembly & Wiring Harness
Page 15	Instrument Panel Components
Page 16	Relays and Mounting Hardware
Page 17	PRM Transmission, Adapters, & Oil Cooler Lines
Page 18	Hurth HBW250 Marine Transmission
Page 19	Hurth Transmission, Adapter, & Oil Cooler
Page 20	Borg Warner Transmission, Adapters, & Oil Lines
Page 21	Drive Plate for Hurth HBW250 & Borg Warner Transmission
Page 22	Sump Pump Assembly Kit
Page 23	Standard Alternator Mounting Brackets
Page 24	Balmar 621 Series Alternator Mounting Brackets
Page 25	Balmar AT-200 Alternator Mounting Brackets
Page 26	Balmar 621 Series Alternator Kit with V Belt
Page 27	Balmar 621 Series Alternator Kit with Serpentine Belt
Page 28	Balmar AT-200 Alternator Kit with Serpentine Belt
Page 29	Serpentine Belt Kit for Balmar 621 Series
Page 30	Serpentine Belt Kit for Balmar AT-200
Appendix A	On Board Cruise Kit

Cold Start Controller and Mounting Bracket



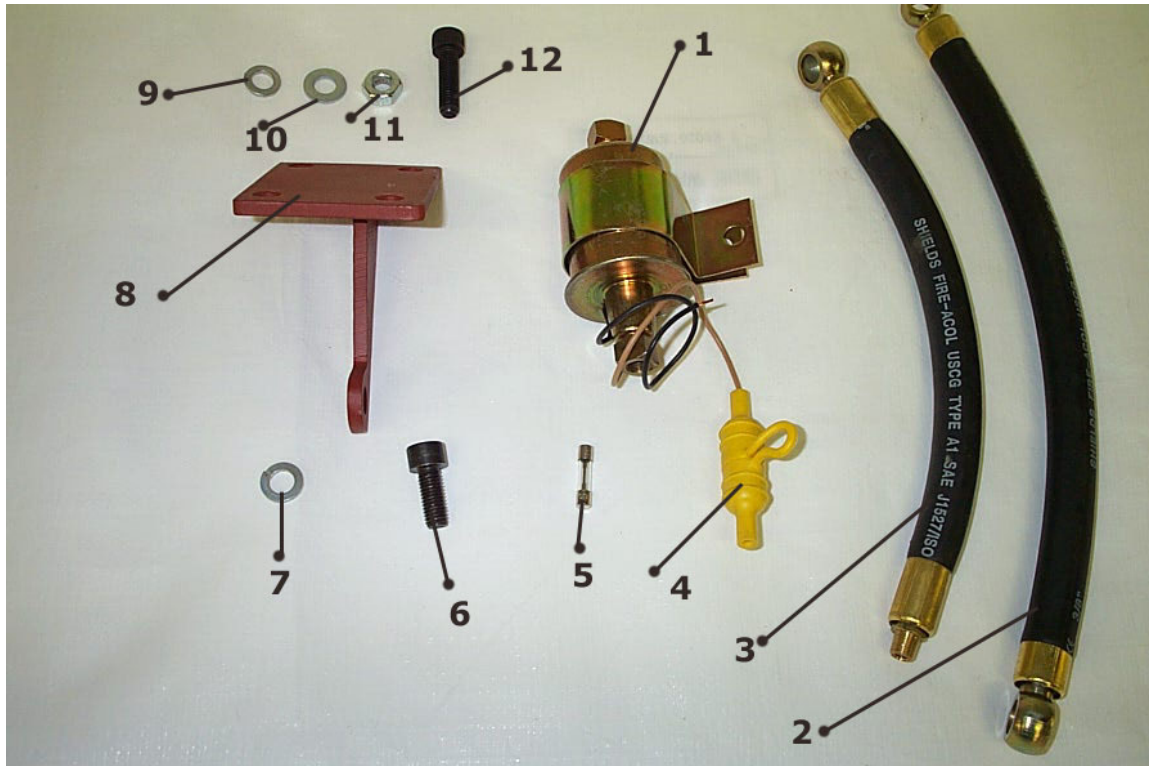
<u>Item #</u>	<u>Cummins Part #</u>	<u>Description</u>	<u>Qty</u>
1	M83001	Cold Start Controller	1
2	M23013	Socket Cap Screw, M10 x 20mm	2
3	M11018	Lock Washer, M10	2
4	M83002	Bracket Mounting Bolt, 1/4" – 20 x 5/8"	2
5	M83003	Lock Washer, 1/4"	2
6	M83004	Cold Start Control Bracket	1

Throttle / Control Cable Brackets



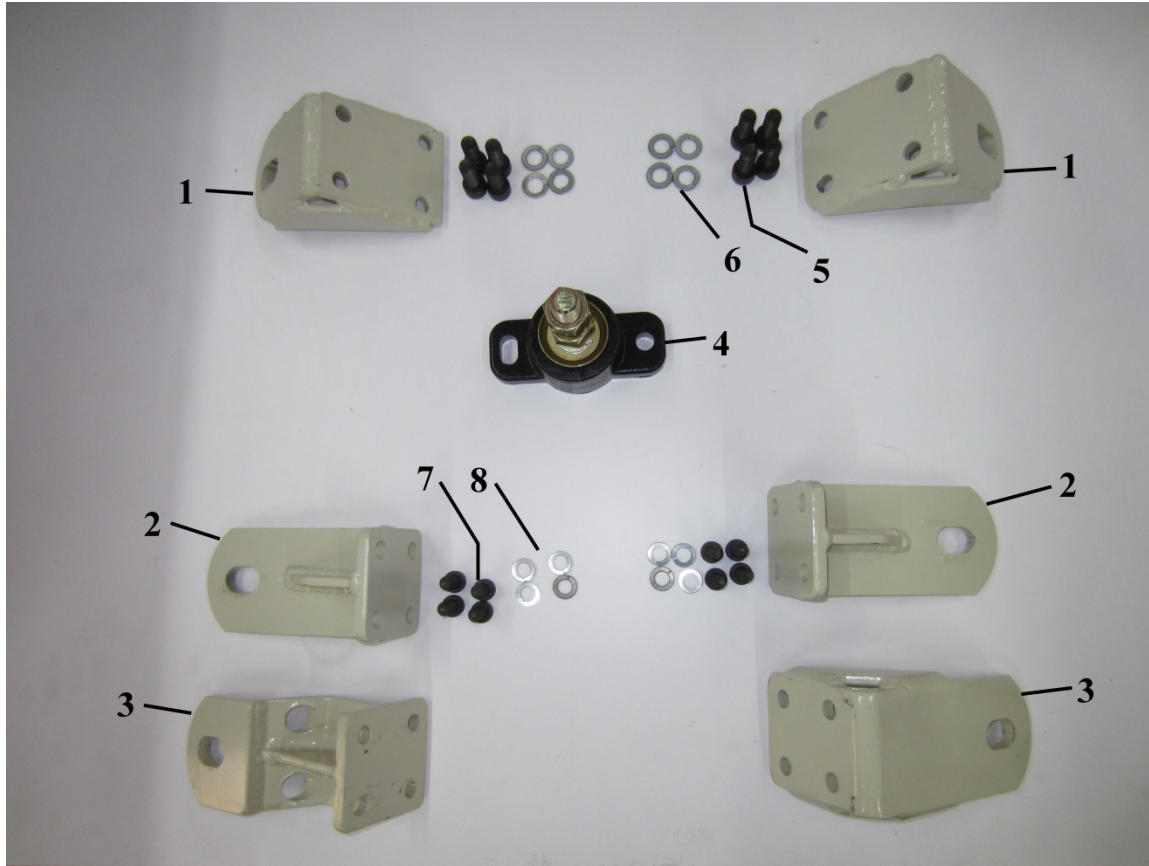
<u>Item #</u>	<u>Cummins Part #</u>	<u>Description</u>	<u>Qty</u>
1	M71010	Throttle Cable Rear Entry Bracket, option	1
2	M71011	PRM Transmission Shift Mount Bracket	1
3	M71012	Socket Cap Screw, M12 x 25mm	3
4	M61015	Lock Washer, M12	3
5	M71014	Morse Control Clamp to Bracket	1
6	M71015	Morse Cable Mounting Clamp	1
7	M71016	Lock Nut, 10-24	2
8	M71017	Set Screw, 10-24 x 3/4"	2
9	M71018	Throttle Cable Front Entry Bracket, Std.	1

Electric Fuel Pump Assembly



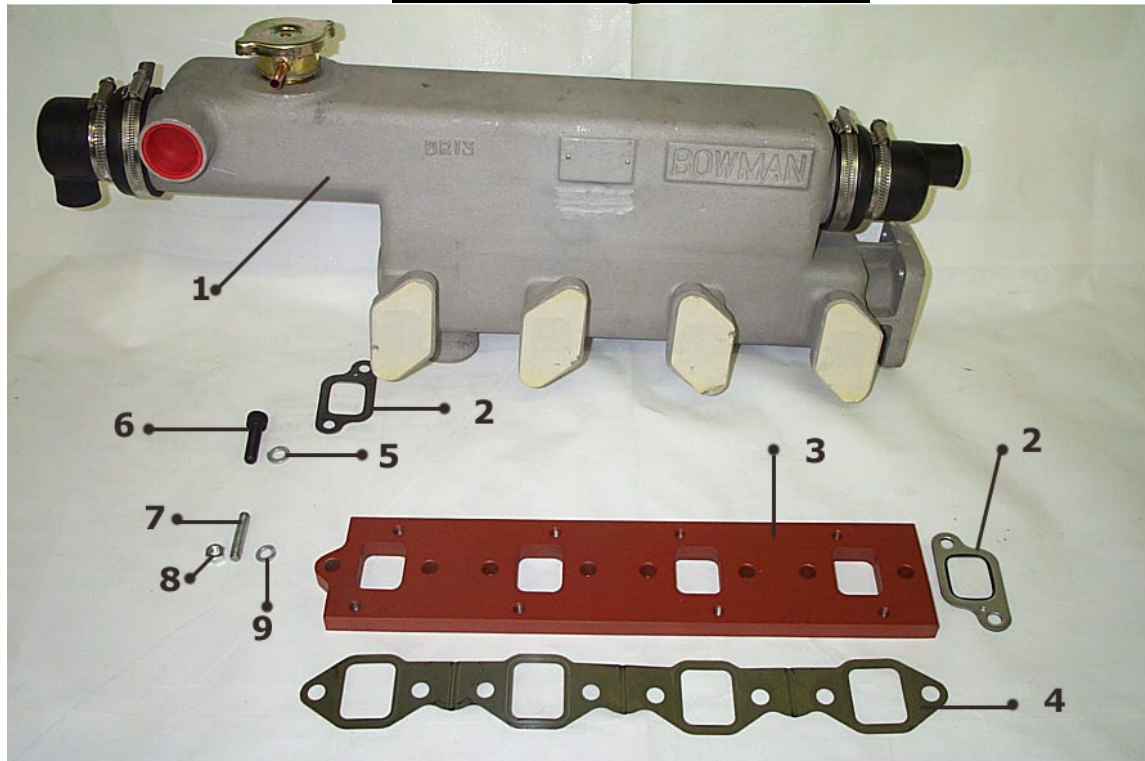
Item #	Cummins Part #	Description	Qty
1	M51010	Electric Fuel Pump	1
2	M51011	Fuel Line (Fuel Pump to Injector Pump)	1
3	M51012	Fuel Line (Fuel Pump to Fuel Filter)	1
4	M51013	Fuse Assembly	1
5	M51014	Fuse	1
6	M11019	Socket Cap Screw, M10 x 25mm	2
7	M11018	Lock Washer, M10	2
8	M51017	Fuel Filter Bracket	1
9	M11018	Lock Washer, M10	2
10	M51019	Flat Washer, M10	2
11	M51020	Hex Nut, M10 1.50P	2
12	M41015	Socket Cap Screw, M10 x 35mm	2

Engine Supports & Isolator Pads



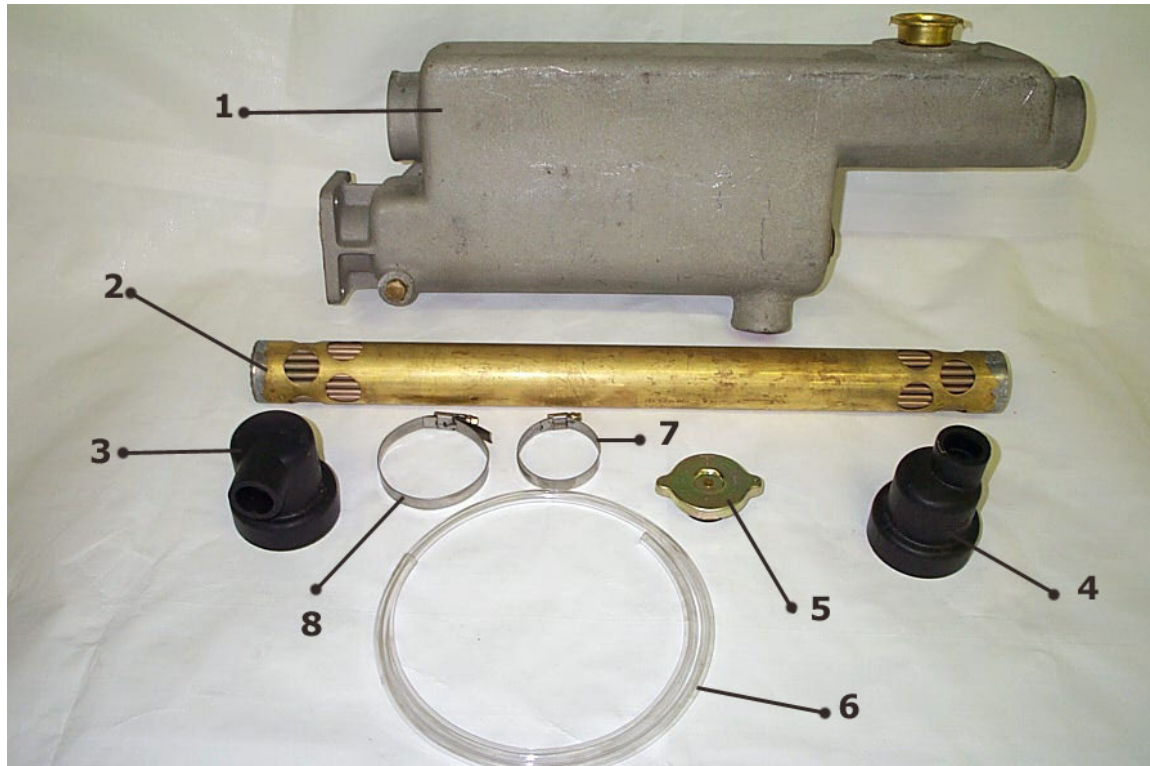
<u>Item #</u>	<u>Cummins Part #</u>	<u>Description</u>	<u>Qty</u>
1a	M61012	Rear Support, Port	1
1b	M61012	Rear Support, Starboard	1
2a	M61011	Front Support, Standard, Port	1
2b	M61011	Front Support, Standard, Starboard	1
3a	M83005	Front Support, Custom Center Line, Port	1
3b	M83006	Front Support, Custom Center Line, Strbrd	1
4	M61017	Isolator Pad	4
5	M61015	Lock Washer, M12	8
6	M61016	Socket Cap Screw, M12 x 30 mm	8
7	M11018	Lock Washer, M10	8
8	M11019	Socket Cap Screw, M10 x 25mm	8

Exhaust Manifold/Heat Exchanger/Tank Assembly & Mounting Hardware



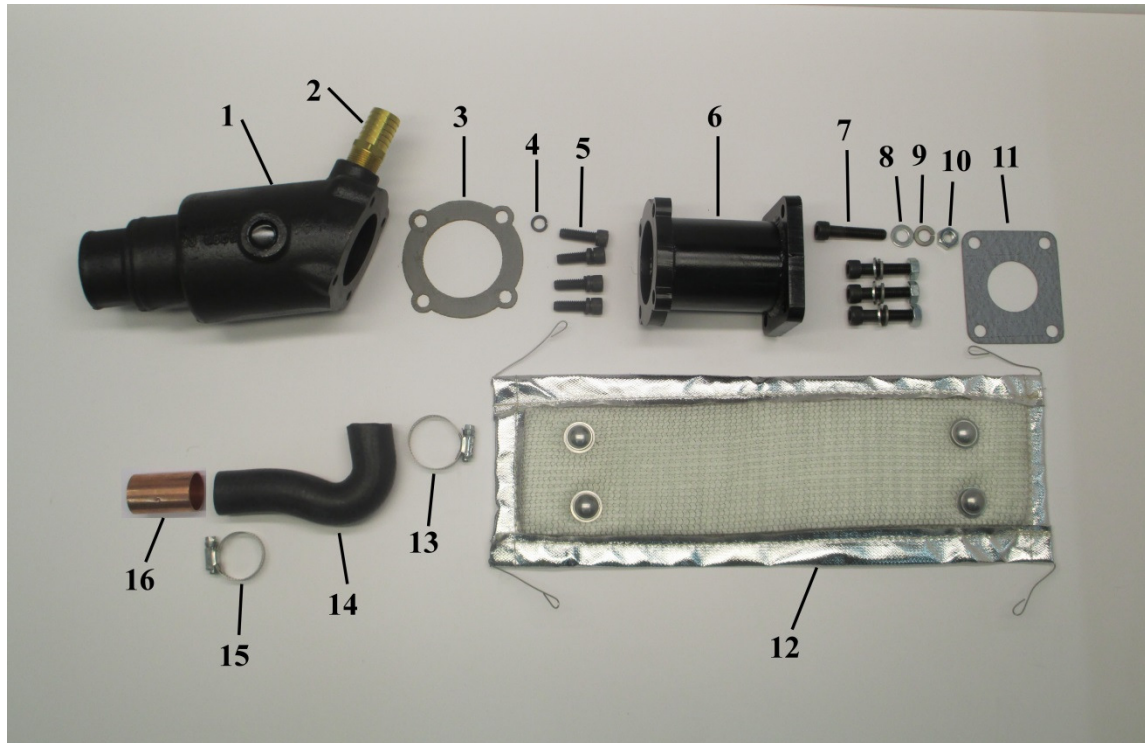
<u>Item #</u>	<u>Cummins Part #</u>	<u>Description</u>	<u>Qty</u>
1	M41010	Exhaust Manifold, Heat Exchanger, and Tank Assembly	1
2	M41011	Mounting Gaskets	4
3	M41012	Mounting Plate	1
4	M41013	Gasket, Mounting Plate to Cylinder Head	1
5	M11018	Lock Washer, M10	8
6	M41015	Socket Cap Screw, M10 x 35mm	8
7	M41016	Stud, 1 5/8" x M8	8
8	M11015	Hex Nut, M8 1.25P	8
9	M11017	Lock Washer, M8	8

Exhaust Manifold/Heat Exchanger/Tank Assembly Components



<u>Item #</u>	<u>Cummins Part #</u>	<u>Description</u>	<u>Qty</u>
1	M41010	Exhaust Manifold, Heat Exchanger, and Tank Assembly	1
2	M42010	Heat Exchanger Tube Stack	1
3	M42011	Rubber End Cap, 90° inlet	1
4	M42012	Rubber End Cap, Straight outlet	1
5	M42013	Cap	1
6	M42014	Tube, 3'L x 1/4" ID	1
7	M42015	Hose Clamp, 40-60mm	2
8	M42016	Hose Clamp, 60-80mm	2

Exhaust Outlet with Fiberglass Heat Shield



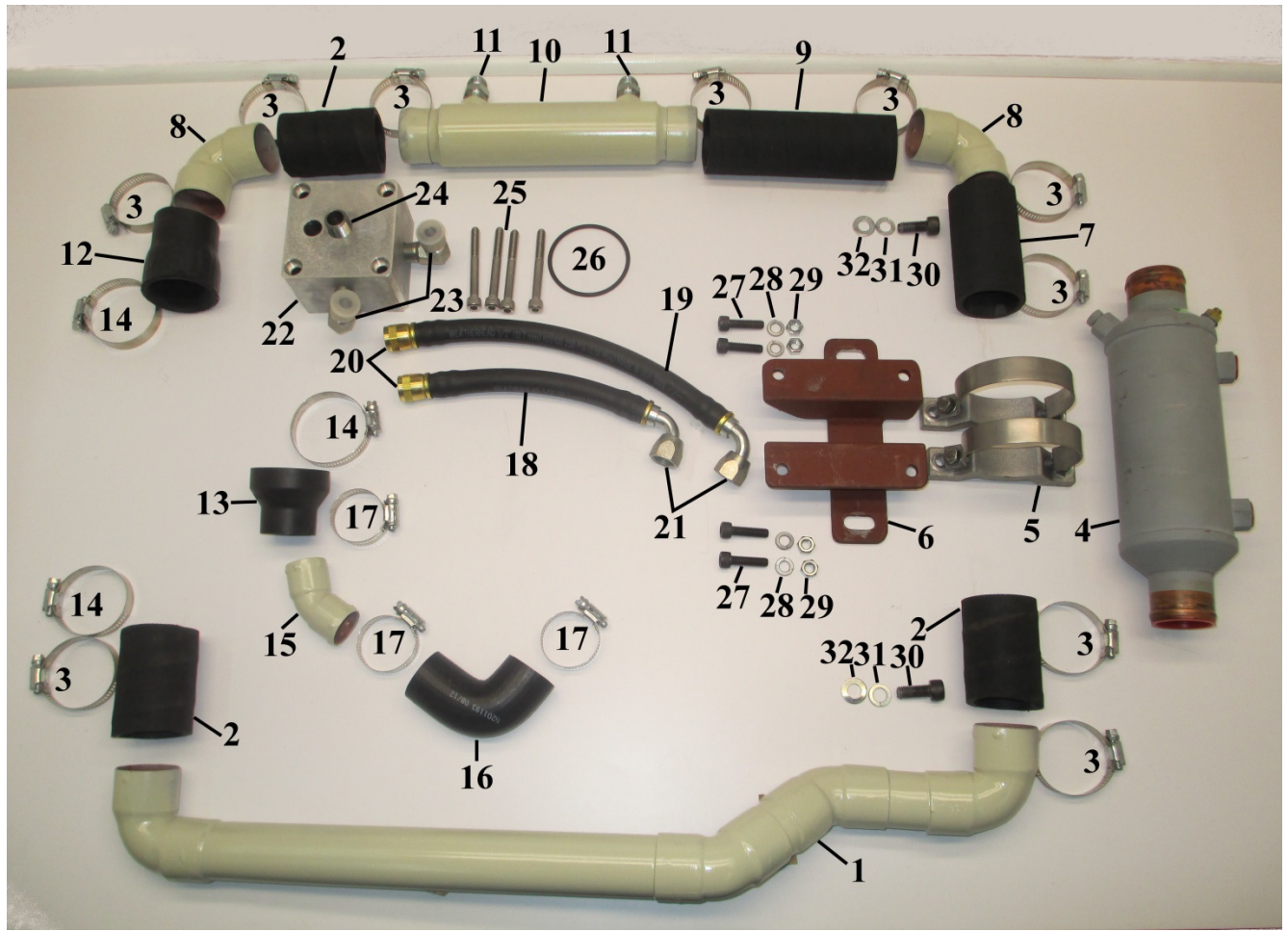
<u>Item #</u>	<u>Cummins Part #</u>	<u>Description</u>	<u>Qty</u>
1	M31010	Exhaust Elbow, 30°	1
2	M83007	Adapter, 3/4" NPT x 1" barbed fitting	1
3	M83008	Gasket, Elbow to Flange	1
4	M83009	Lock Washer, 3/8" Hi-Collar	4
5	M83010	Socket Cap Screw, 3/8-16 x 1 1/4"	4
6	M31011	Exhaust Flange	1
7	M31013	Hex Bolt, M10 x 50mm 1.5P	4
8	M51019	Flat Washer, M10	4
9	M11018	Lock Washer, M10	4
10	M31014	Hex Nut, M10 1.5P	4
11	M31012	Gasket, Flange to Manifold	1
12	M83011	2.5"wide Exhaust Blanket	1
13	M21014	Hose Clamp, #20	1
14	M31018	Hose from Heat Exchanger to Elbow	1
15	M31016	Hose Clamp, #16	1
16	M31017	Copper Straight Fitting 3/4" x 2"	

Stainless Steel Exhaust Outlet Option



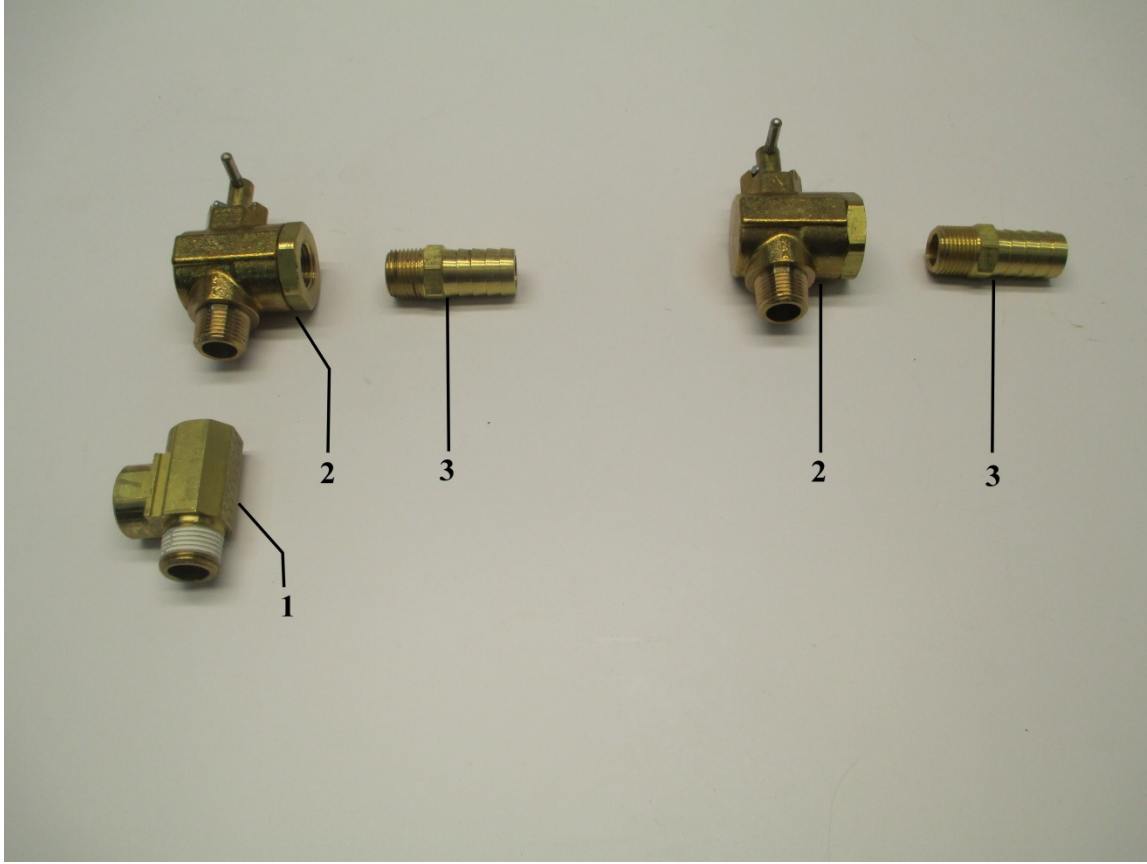
Item #	Cummins Part #	Description	Qty
1	M83012	Stainless Steel Exhaust Elbow	1
2	M21014	Hose Clamp, #20	2
3	M31018	Hose from Heat Exchanger to Elbow	1
4	M31017	Copper Pipe	1
5	M31012	Gasket, Elbow to Manifold	1
6	M31014	Hex Nut, M10 1.5P	4
7	M11018	Lock Washer, M10	4
8	M51019	Flat Washer, M10	4
9	M31013	Hex Bolt, M10 x 50 mm	4

Fresh Water Cooling System



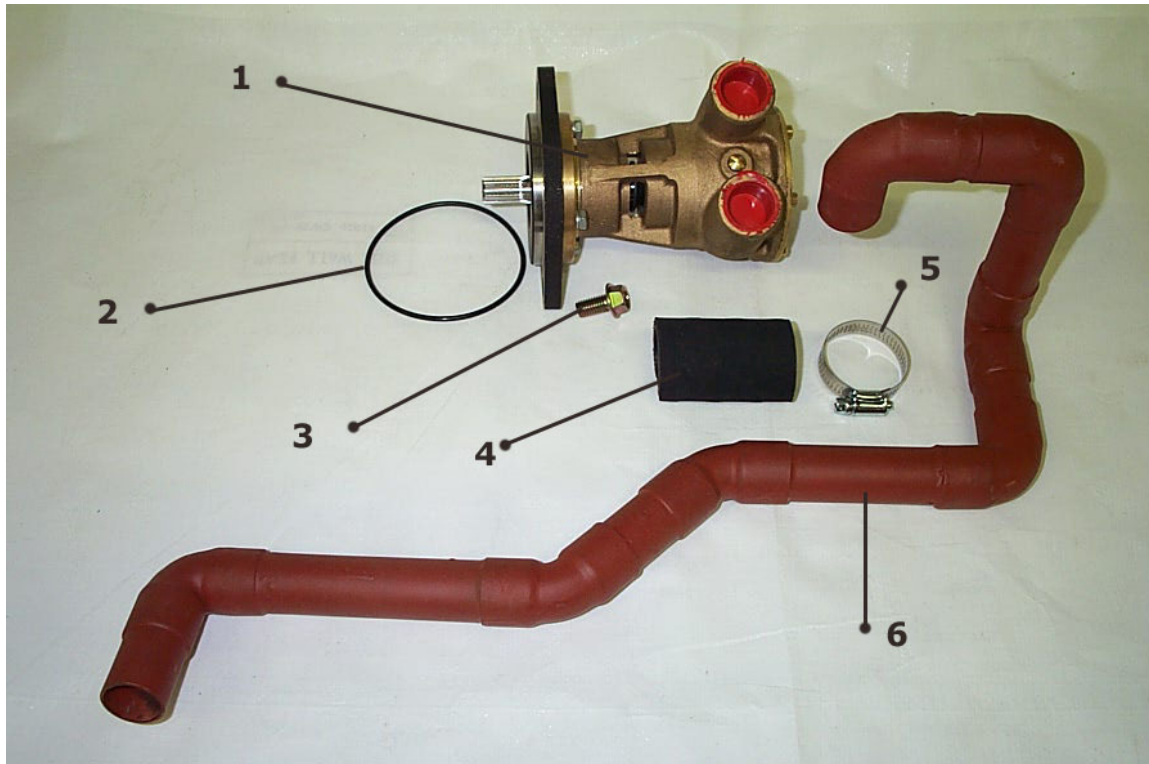
Item #	Cummins Part #	Description	Qty
1	M22010	Water Pipe, Fresh Water Cooling	1
2	M22011	Hose, Water Supply to Pipe; Pipe to Transmission Oil Cooler Outlet Side; Engine Oil Cooler to 90° Elbow	3
3	M22013	Hose Clamp, #28	10
4	M83013	Transmission Oil Cooler	1
5	M83014	Oil Cooler Clamp	2
6	M83015	Transmission Oil Cooler Support Bracket	1
7	M83016	Hose, 90° Elbow to Transmission Oil Cooler Inlet Side	1
8	M83017	90° Elbow	2
9	M83018	Hose, 1 3/4" ID X 6" L	1
10	M83019	Engine Oil Cooler	1
11	M91023	Adaptor, Straight Connection	2
12	M83020	Reducer, 2" ID to 1 3/4" ID x 2 1/2" L	1
13	M83021	Reducer, Bowman Top Front Side	1
14	M22014	Hose Clamp #32	3
15	M83022	45° Elbow	1
16	M83023	Hose, 90°;Thermostat Neck to 45° Elbow	1
17	M21014	Hose Clamp #20	3
18	M83024	Tube, 7 1/2"L	1
19	M83025	Tube, 11 1/2"L	1
20	M83026	Female Push On	2
21	M83027	90° Swivel Fitting	2
22	M83028	Oil Filter Cooler Adapter	1
23	M91024	90° Adapter Connection	2
24	M83029	Nipple	1
25	M83030	Socket Cap Screw, M8 x 70mm	4
26	M83031	O-Ring, Mounting Oil Filter Cooler Adapter	1
27	M11016	Socket Cap Screw, M8 x 30mm	4
28	M11017	Lock Washer, M8	4
29	M83032	Hex Nut, M8 1.25	4
30	M23013	Socket Cap Screw, M10 x 20mm	2
31	M11018	Lock Washer, M10	2
32	M51019	Flat Washer, M10	2

Hot Water Heater Valve Kit



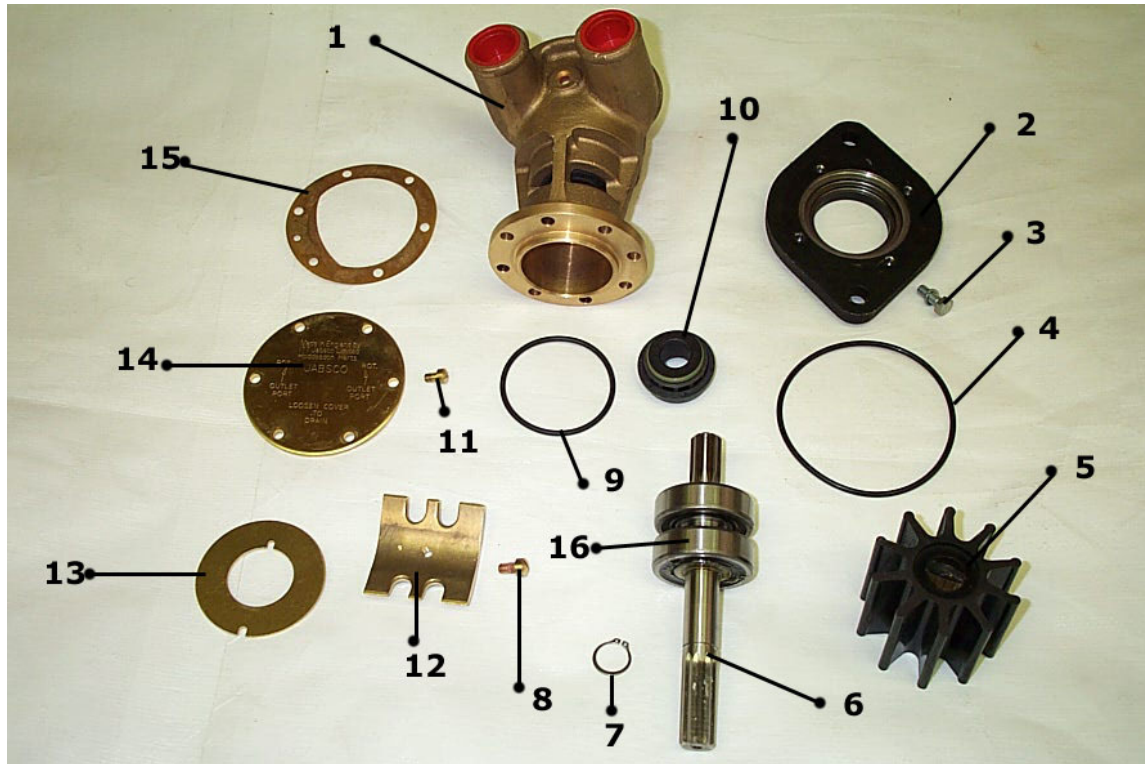
<u>Item #</u>	<u>Cummins Part #</u>	<u>Description</u>	<u>Qty</u>
1	M83045	Tee Fitting, 3/8" NPT	1
2	M83046	Ball Valve, 3/8" NPT	2
3	M83047	Adapter, 3/8" NPT to 5/8" barb	2

Raw Water Pump Assembly



<u>Item #</u>	<u>Cummins Part #</u>	<u>Description</u>	<u>Qty</u>
1	M21010	Raw Water Pump – Assembled	1
2	M21011	O Ring, Mounting Raw Water Pump	1
3	M21012	Hex Bolt, M10 x 20mm	2
4	M21013	Hose, Raw Water Pump Outlet to Water Pipe	1
5	M21014	Hose Clamp, #20	2
6	M21015	Water Pipe, Raw Water Pump to Manifold	1

Raw Water Pump Assembly Parts



Item #	Cummins Part #	Description	Qty
1	M21016	Raw Water Pump Assembly	1
2	M21017	Mounting Plate	1
3	M21018	Mounting Screws	4
4	M21011	O Ring, Mounting Raw Water Pump	1
5	M21019	Jabsco Impeller	1
6	M21020	Shaft	1
7	M21021	Circlip	1
8	M21022	Cam Screw	1
9	M21023	O Ring, Raw Water Pump End Cap	1
10	M21024	Seal Assembly (Water)	1
11	M21025	Jabsco End Cover Screws	6
12	M21026	Jabsco 1/2 Cam	1
13	M21027	Wear Plate	1
14	M21028	End Cover	1
15	M21029	End Cover Gasket	1
16	M21030	Bearings	2

Air Intake Cap



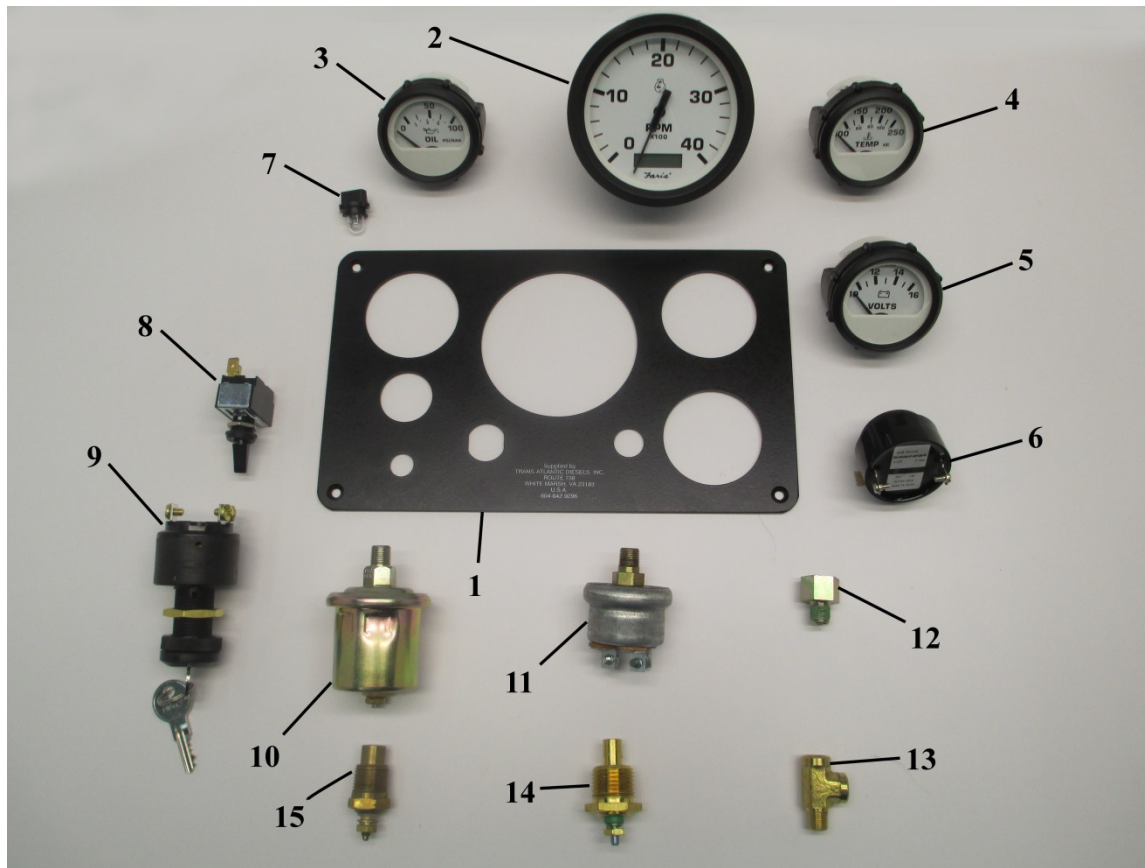
<u>Item #</u>	<u>Cummins Part #</u>	<u>Description</u>	<u>Qty</u>
1	M31020	Air Intake Cap	1
2	M31023	Clamp, Air Intake Cap #40	1

Instrument Panel Assembly and Wiring Harness



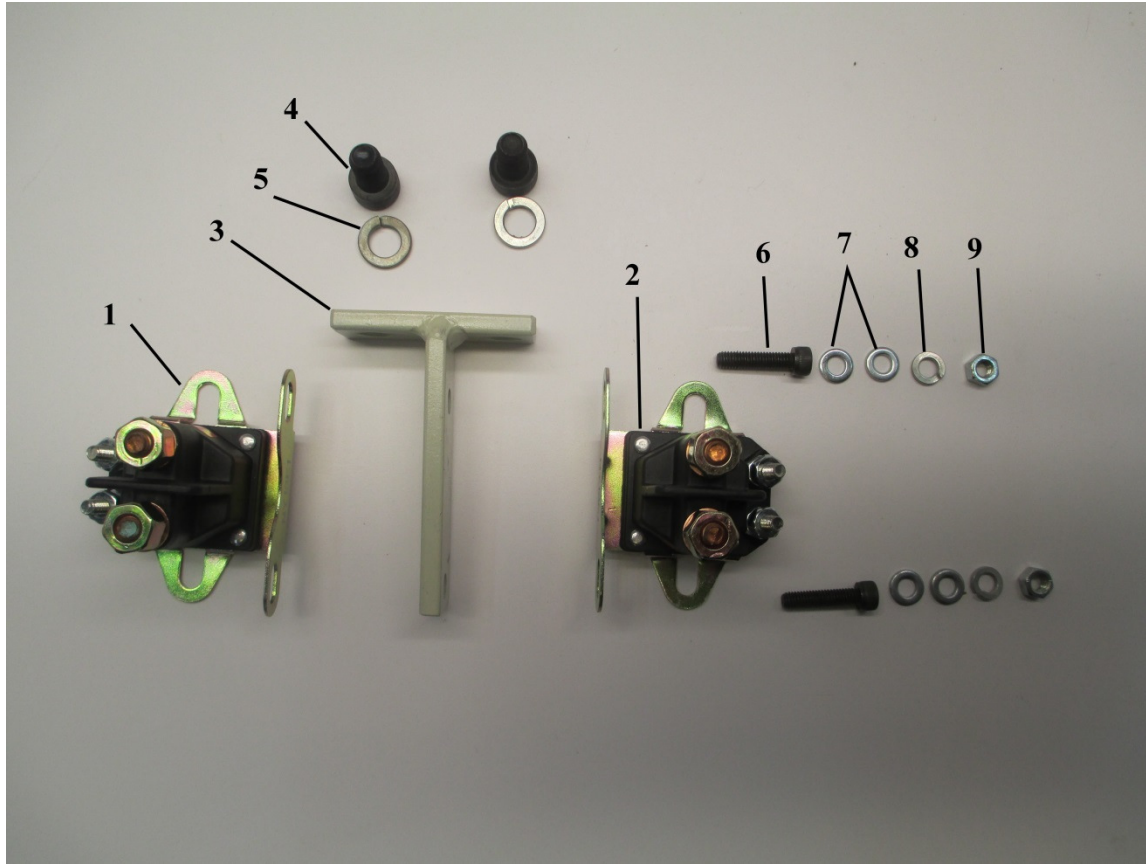
<u>Item #</u>	<u>Cummins Part #</u>	<u>Description</u>	<u>Qty</u>
1	M81010	Instrument Panel	1
2	M81011	Engine Harness	1
3	M81012	Extension Harness, 5', 10', 15', 20'	1

Instrument Panel Components



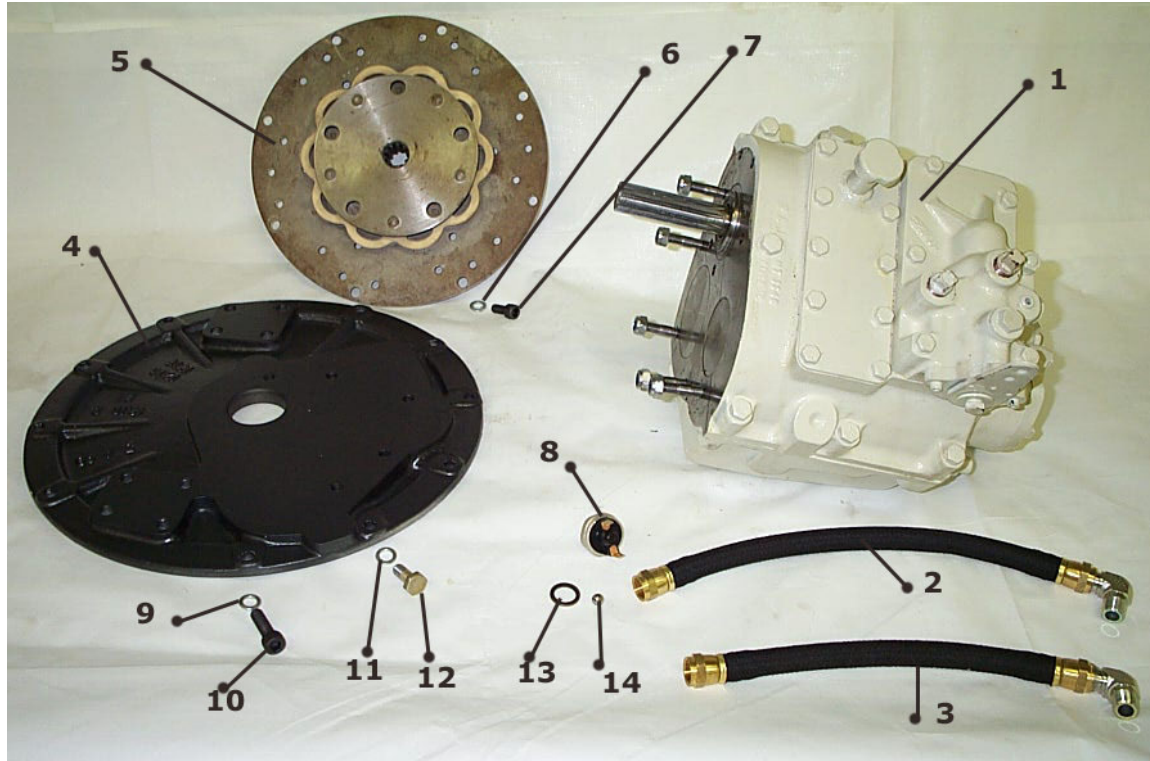
Item #	Cummins Part #	Description	Qty
1	M83036	Base Panel Faceplate	1
2	M82011	Tachometer 0-4000	1
3	M82010	Oil Pressure Gauge	1
4	M82015	Water Temperature Gauge	1
5	M82013	Volt Meter	1
6	M83037	Alarm	1
7	M83038	Gauge Light Bulb	1
8	M83039	Panel Light Switch	1
9	M82019	Key Switch	1
10	M83040	Oil Pressure Gauge Sender	1
11	M83041	Oil Pressure Alarm Switch	1
12	M83042	Oil Pressure Fitting Adapter	1
13	M83043	1/8 Oil Pressure Tee Adapter	1
14	M83044	Water Temperature Alarm Switch	1
15	M83045	Water Temperature Gauge Sender	1

Relays and Mounting Hardware



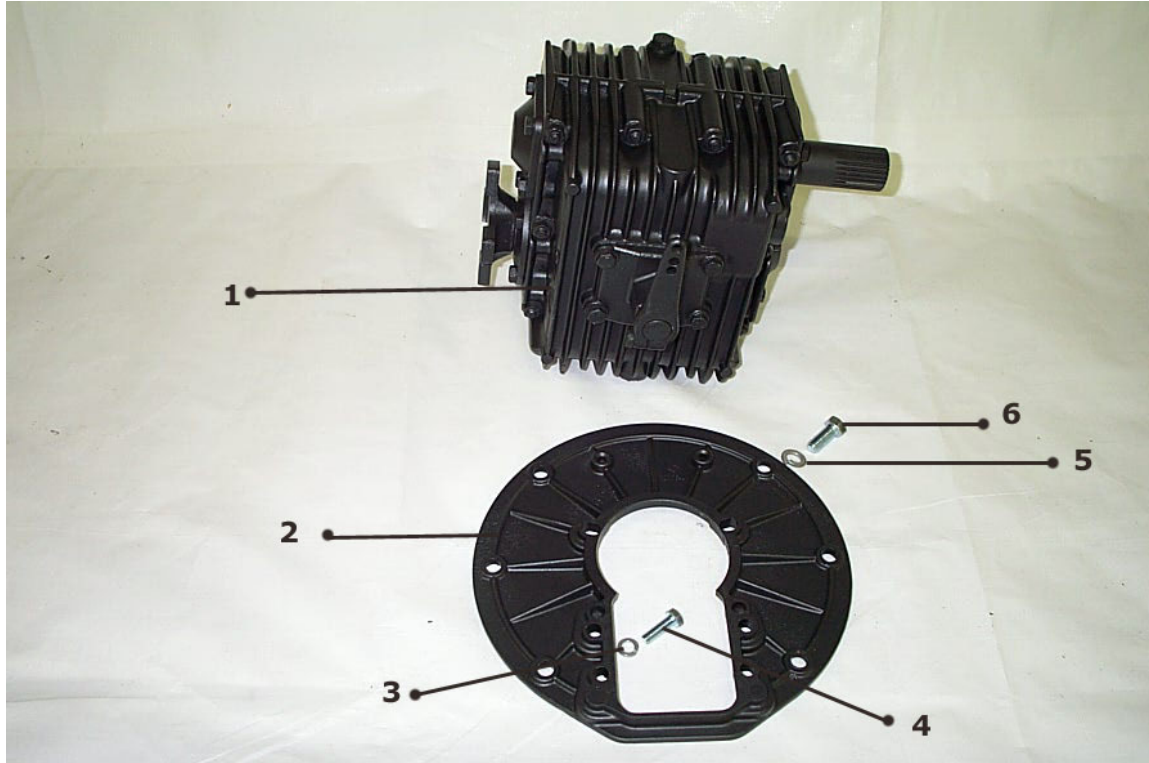
<u>Item #</u>	<u>Cummins Part #</u>	<u>Description</u>	<u>Qty</u>
1	M83046	Starter Motor Relay	1
2	M83046	Cold Start Relay Controller	1
3	M83047	Relay Mounting Bracket	1
4	M23013	Socket Cap Screw, M10 x 20mm	2
5	M11018	Lock Washer, M10	2
6	M83048	Socket Cap Screw, M6 x 30mm	2
7	M83049	Flat Washer, M6	4
8	M83050	Lock Washer, M6	2
9	M83051	Hex Nuts, M6 1.0P	2

PRM Transmission, Adapters & Oil Cooler Lines



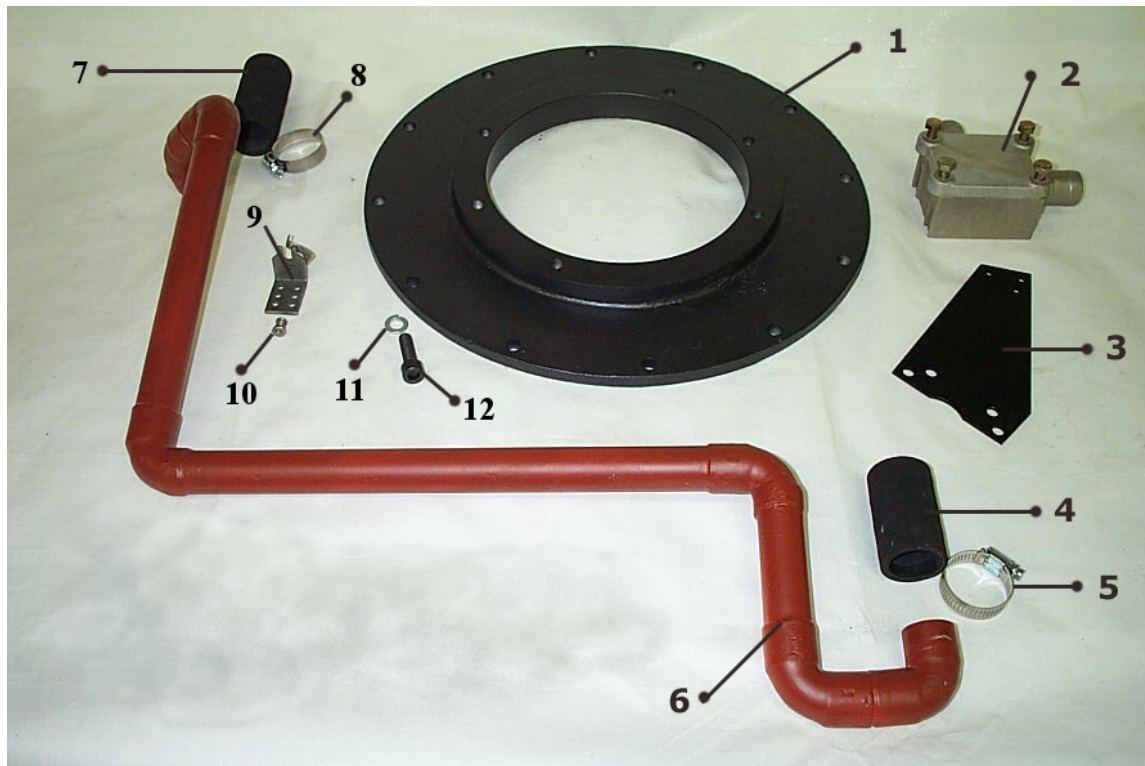
<u>Item #</u>	<u>Cummins Part #</u>	<u>Description</u>	<u>Qty</u>
1a	M94010	PRM260 Marine Gear PRM260D 1.96:1 OR 2.94:1	1
1b	M94010	PRM260 Marine Gear PRM260C 1.96:1 OR 2.94:1	
2	M94011	13" Oil Hose with connectors	1
3	M94012	10" Oil Hose with connectors	1
4	M94013	Adapter, PRM Marine Gear	1
5	M94014	Drive Plate, PRM Marine Gear	1
6	M11018	Lock Washer, M10	8
7	M23013	Socket Cap Screw, M10 x 20mm	8
8	M94015	Neutral Safety Switch include #13 & #14	1
9	M11018	Lock Washer, M10	8
10	M41015	Socket Cap Screw, M10 x 35mm	8
11	M11018	Lock Washer, M10	4
12	M94016	Hex Bolt, M10 x 25mm	4
13	w/M94015 only	Copper Sealing Washer	1
14	w/M94015 only	Steel Ball	1

Hurth HBW 250 Marine Transmission



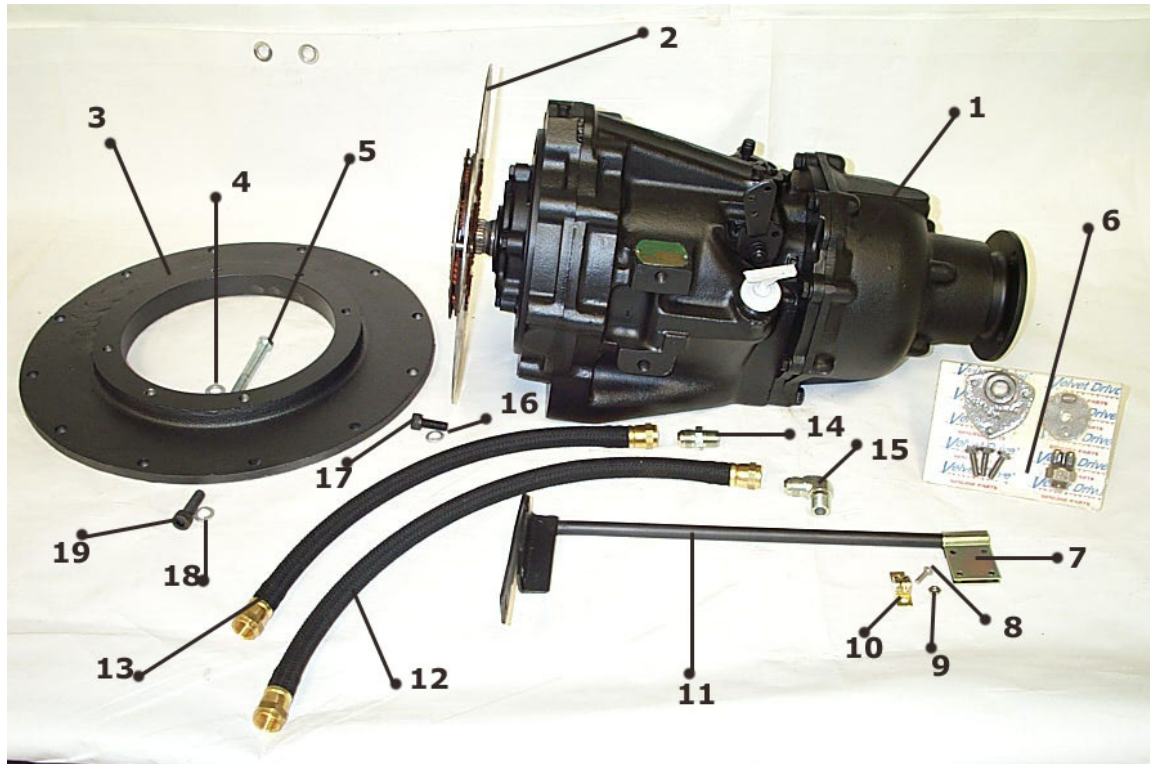
<u>Item #</u>	<u>Cummins Part #</u>	<u>Description</u>	<u>Qty</u>
1a	M92010	Hurth HBW250 Marine Gear 408-089 1.88:1	1
1b	M92010	Hurth HBW250 Marine Gear 408-090 2.74:1	
2	M92011	Adapter – Hurth Marine Gear	1
3	M11017	Lock Washer, M8	6
4	M92013	Hex Screw, M8 x 25mm 1.25P	6
5	M91013	Lock Washer, 7/16"	6
6	M92014	Hex Screw, 7/16 – 14 x 1"	6

Hurth Transmission Adapter & Oil Cooler



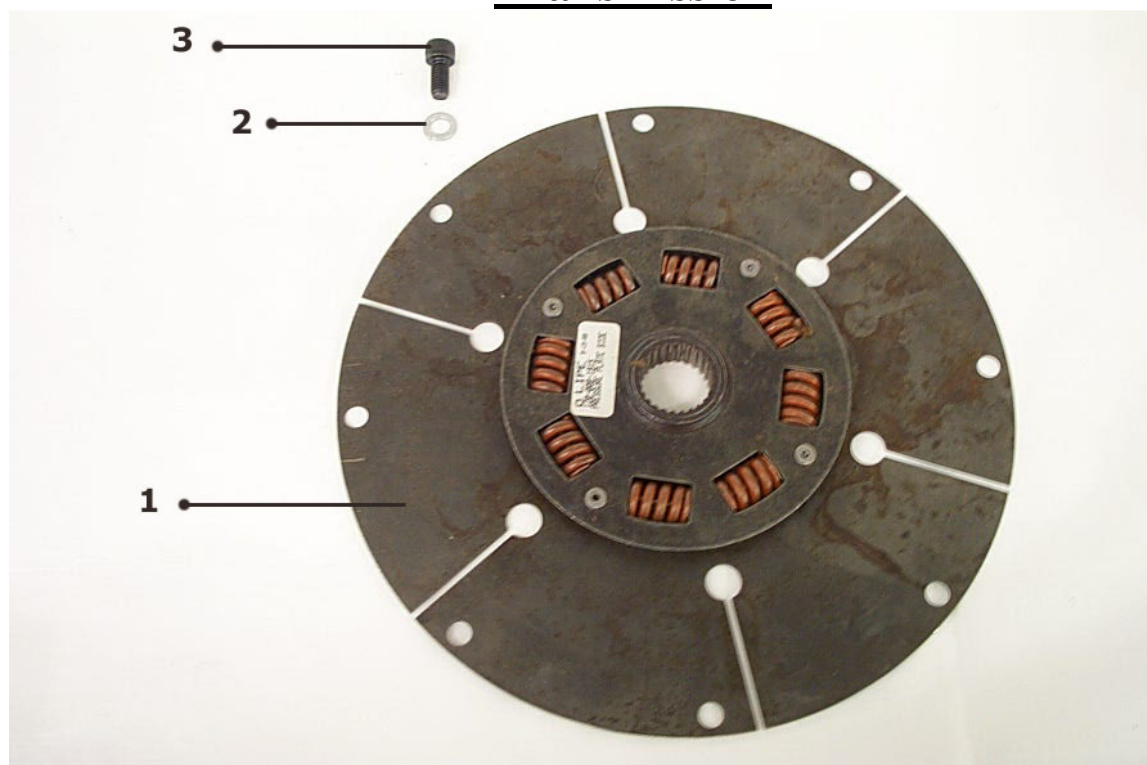
Item #	Cummins Part #	Description	Qty
1	M93010	Adapter, Hurth Marine Gear to SAE #4	1
2	M93011	Transmission Oil Cooler, Hurth	1
3	M93012	Transmission Shift Bracket	1
4	M93014	Hose, Hurth Transmission to Raw Water Pipe	1
5	M21014	Hose Clamp #20	2
6	M93016	Water Pipe, Raw Water Pump to Hurth	1
7	M93018	Hose, 90° Elbow to Transmission Oil Cooler	1
8	M21014	Hose Clamp #20	2
9	M83058	Morse Clamp Bracket	1
10a	M93020	Machine Screw, Phillips Head, 10-24 x 1/2"	2
10b	M93020	Lock Nut 10-24	2
11	M11018	Lock Washer, M10	12
12	M93021	Socket Cap Screw, M10 x 35mm	12

Borg Warner Transmission, Adapters & Oil Lines



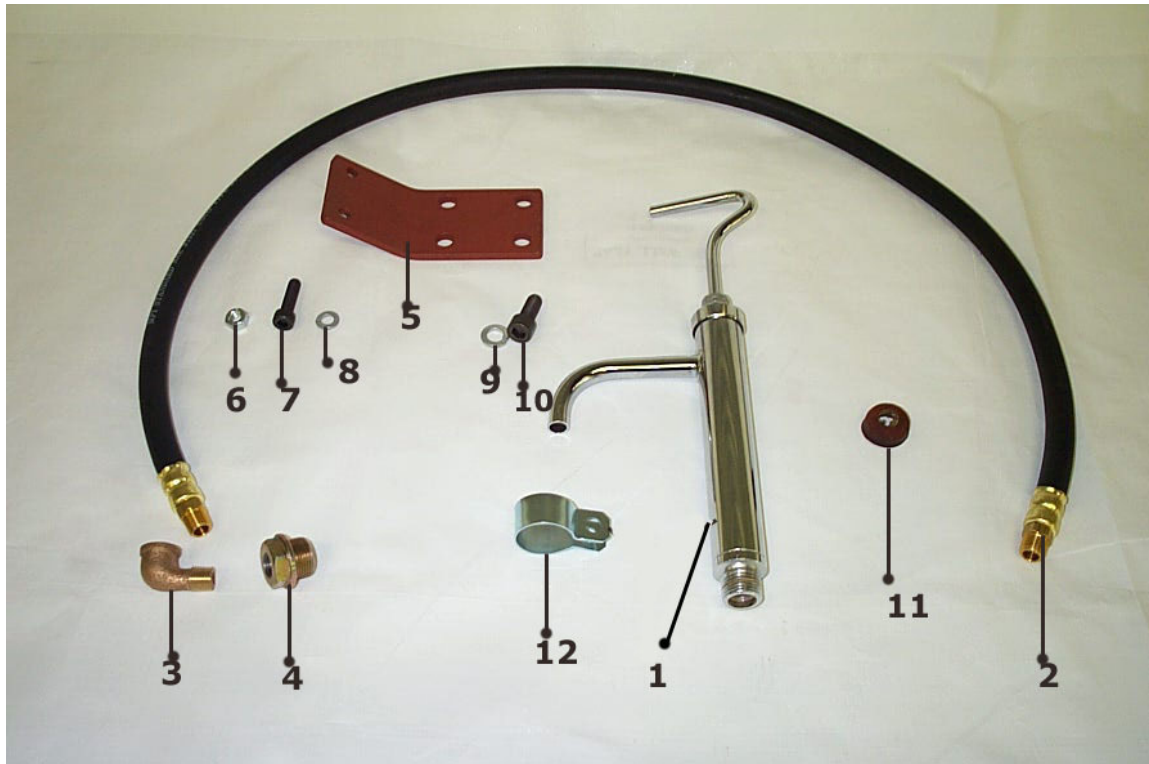
Item #	Cummins Part #	Description	Qty
1	M91010	Borg Warner Marine Gear	1
2	M91011	Plate, Marine Drive Gear	1
3	M91012	Adapter Plate, Marine Gear to SAE #4	1
4	M91013	Lock Washer, 7/16"	6
5	M91014	Hex Bolt, 7/16" -14UNC x 3 1/2"	6
6	M91015	Neutral Safety Switch Assembly	1
7	M91016	Morse Control Clamp to Bracket	1
8	M71017	Set Screw, 10-24 x 3/4"	2
9	M71016	Lock Nut, 10-24	2
10	M91019	Morse Cable Mounting Clamp	1
11	M91020	Transmission Shift Bracket	1
12	M91021	Oil Hose with fittings, 21"	1
13	M91022	Oil Hose with fittings, 16"	1
14	M91023	Adaptor, Straight Connection	1
15	M91024	90° Adaptor Connection	1
16	M11018	Lock Washer, M10	8
17	M23013	Socket Cap Screw, Drive Plate, M10 x 20mm	8
18	M11018	Lock Washer, M10	12
19	M11019	Socket Cap Screw, M10 x 25mm	12

Drive Plate for Hurth HBW 250 & Borg Warner Transmission



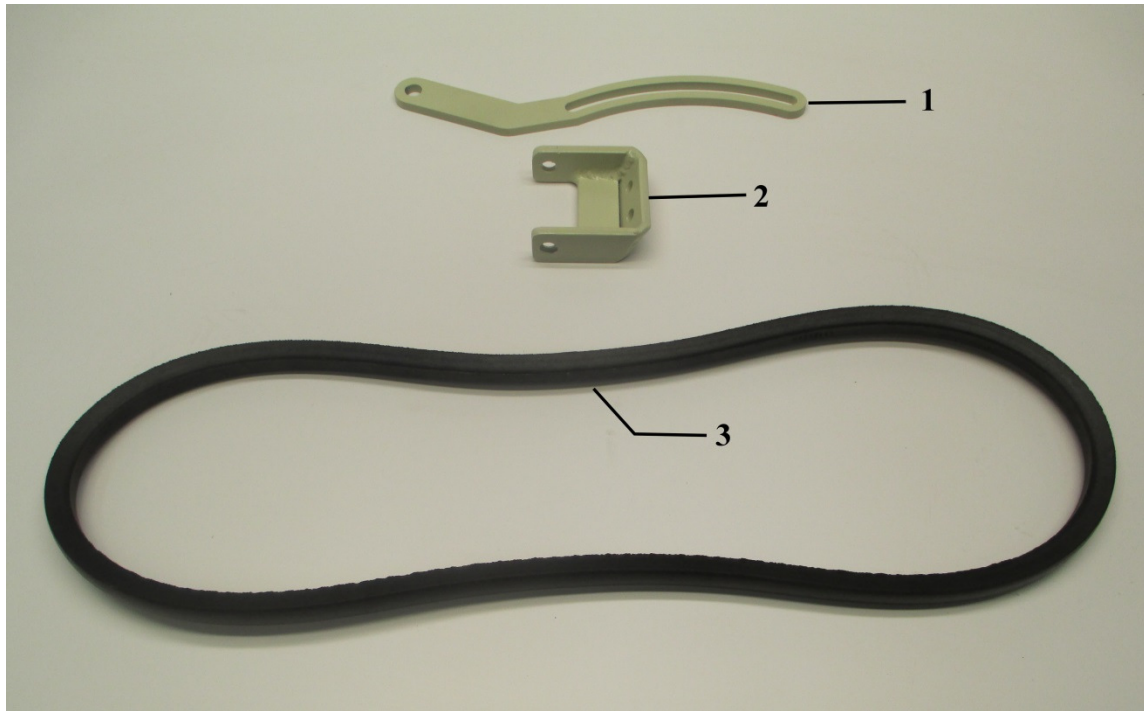
<u>Item #</u>	<u>Cummins Part #</u>	<u>Description</u>	<u>Qty</u>
1	M91011	Plate, Marine Drive Gear	1
2	M11018	Lock Washer, M10	8
3	M23013	Socket Cap Screw, M10 x 20mm	8

Sump Pump Assembly Kit



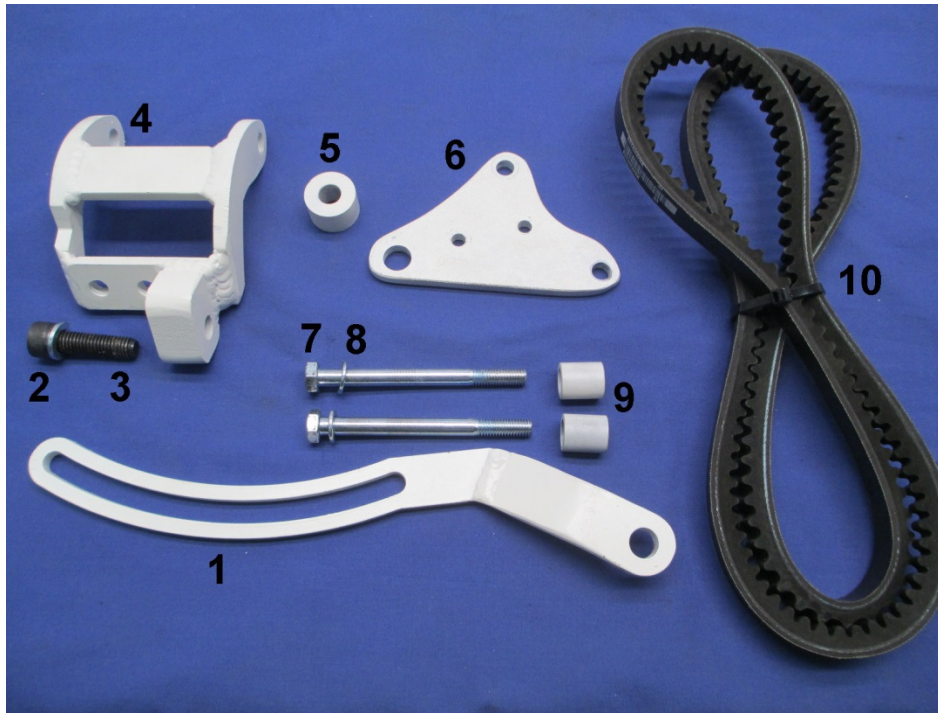
Item #	Cummins Part #	Description	Qty
1	M11010	Hand Sump Pump	1
2	M11011	Oil Hose w/ fittings	1
3	M11012	Fitting – 90° L 1/4" pipe	1
4	M11013	Oil Pan Drain Adapter	1
5	M11014	Pump Bracket	1
6	M11015	Hex Nut, M8 1.25p	2
7	M11016	Socket Cap Screw, M8 x 30mm	2
8	M11017	Lock Washer, M8	2
9	M11018	Lock Washer, M10	4
10	M11019	Socket Cap Screw, M10 x 25mm	4
11	M11020	Service Kit for Oil Sump Pump (older model)	1
12	M11021	Pump Clamp Bracket	1

Standard Alternator Mounting Brackets



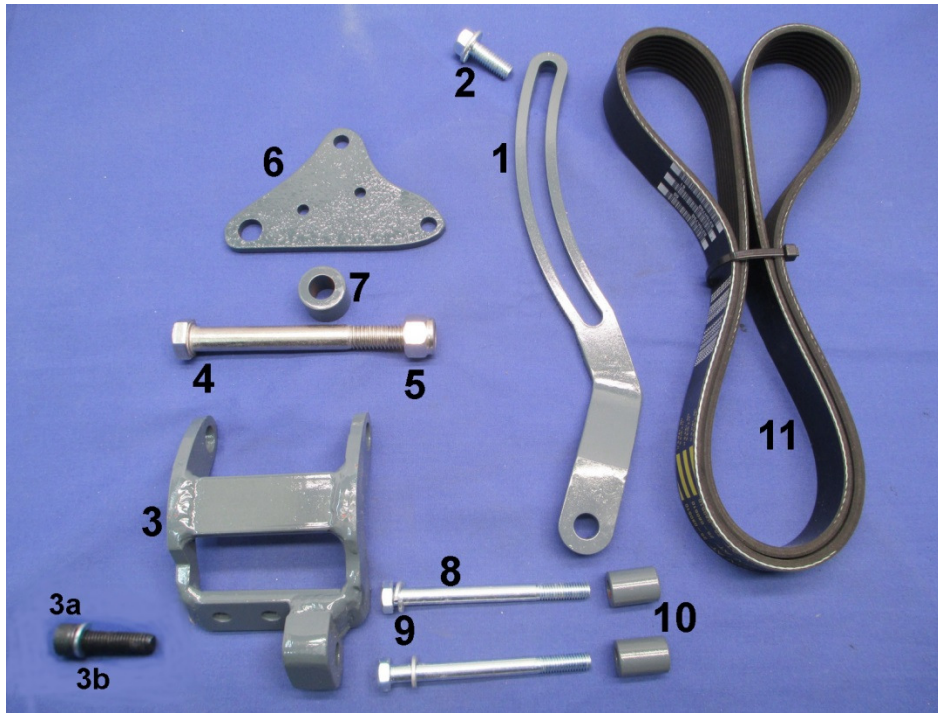
<u>Item #</u>	<u>Cummins Part #</u>	<u>Description</u>	<u>Qty</u>
1	M01010	Standard Alternator Adjusting Arm	1
2	M01011	Standard Alternator Mounting Bracket	1
3	M01012	Standard Belt	1

Balmar 621 Series Alternator Mounting Brackets



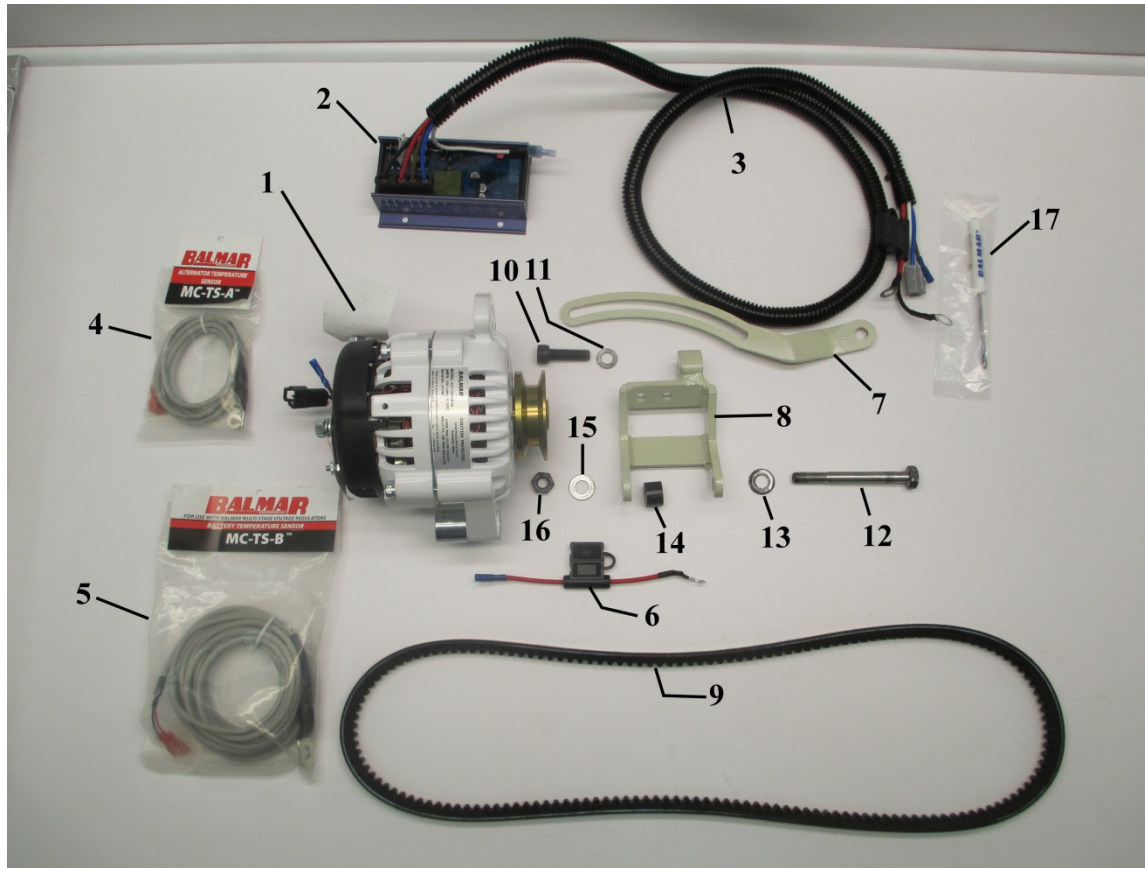
<u>Item #</u>	<u>Cummins Part #</u>	<u>Description</u>	<u>Qty</u>
1	M02026	Alternator Adjusting Arm for Balmar 621 series	1
2	M41015	Socket Cap Screw, M10 x 35mm	1
3	M11018	Lock Washer, M10	1
4	M02027	Alternator Mounting Bracket for Balmar 621 series	1
5	M02025	Spacer, 0.55" bore x 1" thick	1
6	M02028	Alternator Support Bracket for Balmar 621 series	1
7	M11022	Hex Screw, M8-1.25 x 90mm	2
8	M11017	Lock Washer, M8	2
9	M02029	Spacer, 0.841" bore x 5/8" thick	2
10	M02013	V-Belt for use with Balmar 621 series	1

Balmar AT-200 Alternator Mounting Brackets



<u>Item #</u>	<u>Cummins Part #</u>	<u>Description</u>	<u>Qty</u>
1	M83069	Alternator Adjusting Arm	1
2	M03014	Hex Screw, 3/8-16 x 1", serrated	1
3	M83070	Alternator Mounting Bracket	1
3a	M41015	Socket Cap Screw, M10 x 35mm	1
3b	M11018	Flat Washer, M10	1
4	M03016	Hex Cap Screw, 1/2-13 x 4 1/2"	1
5	M03017	Nylock Nut, 1/2-13	1
6	M83071	Alternator Support	1
7	M83072	Spacer, 0.702" bore x 1" thick	1
8	M11022	Hex Screw, M8-1.25 x 90mm	2
9	M11017	Lock Washer, M8	2
10	M83073	Spacer, 0.986" bore x 5/8" thick	2
11	M03012	Serpentine Belt for use with AT-200	1

Balmar 621 Series High Output Alternator Kit



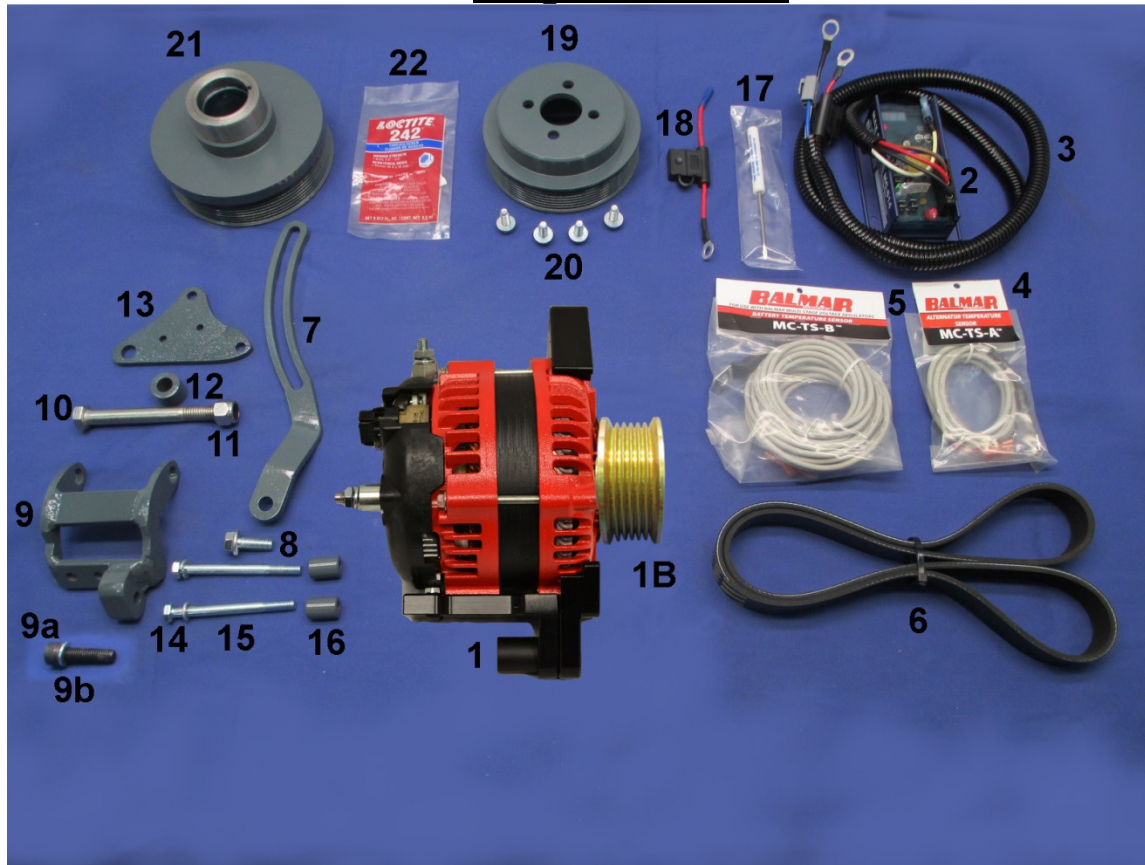
Item #	Cummins Part #	Description	Qty
1	M02010	Balmar Alternator, 70 amp, 100 amp, 120 amp, or 150 amp	1
1B	M02012	Alternator Pulley for V-Belt	1
2	M02016	ARS-3 Multi Stage Programmable Regulator	1
3	M83052	Wiring Harness	1
4	M83053	Alternator Temperature Sensor	1
5	M83054	Battery Temperature Sensor	1
6	M83055	Fuse	1
7	M02026	Alternator Adjusting Arm	1
8	M02027	Alternator Mounting Bracket	1
9	M02013	V-Belt for use with Balmar 621 series	1
10	M41015	Socket Cap Screw, M10 x 35mm	1
11	M11018	Flat Washer, M10	1
12	N/A	Hex Bolt, 3/4" x 10mm – comes on engine, shown for identification purposes only	1
13	N/A	Flat Washer, M10 – comes on engine, shown for identification purposes only	1
14	M02025	Spacer, 0.55" x 1" thick	1
15	N/A	Flat Washer, M10 – comes on engine, shown for identification purposes only	1
16	N/A	Hex Nut, M10 x 10mm – comes on engine, shown for identification purposes only	1
17	M02017	Tool, (required for regulator adjustment)	1

This image displays a collection of 20 numbered parts for a boat's battery charging system, laid out on a blue background. The parts include:

- 1**: A white and black alternator with a mounting bracket.
- 2**: A black coiled cable with a terminal.
- 3**: A black coiled cable with a terminal.
- 4**: A package of a BALMAR MC-TS-A alternator temperature sensor.
- 5**: A package of a BALMAR MC-TS-B battery temperature sensor.
- 6**: A small black electrical component with a red and blue wire.
- 7**: A white plastic mounting bracket.
- 8**: A white plastic mounting bracket.
- 9**: A black V-belt.
- 10**: A small black electrical component.
- 11**: A small black electrical component.
- 12**: A long silver bolt with a white cap.
- 13**: A long silver bolt with a white cap.
- 14**: A small white cap.
- 15**: A white plastic mounting bracket.
- 16**: A small white cap.
- 17**: A package of a BALMAR MC-TS-A alternator temperature sensor.
- 18**: A white pulley with four mounting holes.
- 19**: Four small silver bolts.
- 20**: A white pulley with a central hole.
- 21**: A package of LOCTITE 242 threadlocker.

Release 10 July 2015 3:57:27 PM

Balmar AT-200 High Output Alternator Kit With Serpentine Belt



Item #	Cummins Part #	Description	Qty
1	M03010	Balmar AT Series 200 Amp High Output Alternator	1
1B	M03011	K8 Alternator Pulley	1
2	M02016	ARS-3 Multi Stage Programmable Regulator	1
3	M83052	Wiring Harness	1
4	M83053	Alternator Temperature Sensor	1
5	M83054	Battery Temperature Sensor	1
6	M03012	Serpentine Belt	1
7	M83069	Alternator Adjusting Arm for Balmar AT-200	1
8	M03014	Hex Screw, 3/8-16x1" serrated	1
9	M83070	Alternator Mounting Bracket for Balmar AT-200	1
9a	M41015	Socket Cap Screw, M10 x 35mm	1
9b	M11018	Flat Washer, M10	1
10	M03016	Hex Cap Screw, 1/2-13 x 4 1/2"	1
11	M03017	Nylock Nut, 1/2-13	1
12	M83072	Spacer, 0.702" bore x 1" thick	1
13	M83071	Alternator Support Bracket	1
14	M11022	Hex Screw, M8-1.25 x 90mm	2
15	M11017	Lock Washer, M8	2
16	M83073	Spacer, 0.986" bore x 5/8" thick	2
17	M02017	Tool, (required for regulator adjustment)	1
18	M83055	Fuse	1
19	M03013	Water Pump Pulley	1
20	M03018	Hex Screw, M8-1.25 x 16mm	4
21	M83057	Crankshaft Pulley	1
22	M95000	Loctite 242 Blue	1

Serpentine Belt Kit for Balmar 621 Series



Item #	Cummins Part #	Description	Qty
1	24-1270	Serpentine Alternator Pulley for Balmar 621 series	1
2	46-1620	Serpentine Alternator Pulley Bushing	1
3	M83057	Alternator Mounting Bracket – 621-Series	1
4	M41015	Socket Cap Screw, M10 x 35mm	1
5	M11018	Lock Washer, M10	1
6	M11022	Hex Screw, M8-1.25 x 90mm	2
7	M11017	Lock Washer, M8	2
8	M02025	Spacer, 0.557" bore x 1" thick	2
9	M02029	Spacer, 0.841" bore x 5/8" thick	1
10	M02028	Alternator Support Bracket – 621 Series	1
11	M02026	Alternator Adjusting Arm – 621 Series	1
12	M03014	Hex Screw, 3/8-16 x 1" serrated (not shown)	1
13	M83057	Crankshaft Pulley	1
14	M03013	Water Pump Pulley	1
15	M03018	Hex Screw, M8-1.25 x 16mm	4
16	M83065	Serpentine Belt for use with Balmar 621	1
17	M95000	Loctite 242 Medium Strength Blue	1

Serpentine Belt Kit for Balmar AT-200



Item #	Cummins Part #	Description	Qty
1	M03012	Serpentine Belt for Balmar AT-200	1
2	M83071	Alternator Support – AT Series	1
3	M11022	Hex Screw, M8-1.25 x 90mm	2
4	M11017	Lock Washer, M8	2
5	M83073	Spacer, 0.986" bore x 5/8" thick	2
6	M83070	Alternator Mounting Bracket – AT-Series	1
7	M03016	Hex Cap Screw, 1/2-13 x 4 1/2"	1
8	M83072	Spacer, 0.702" bore x 1" thick	1
9	M03017	Nylock Nut, 1/2-13	1
10	M41015	Socket Cap Screw, M10 x 35mm	1
11	M11018	Lock Washer, M10	1
12	M03013	Serpentine Water Pump Pulley	1
13	M03018	Hex Screw, M8-1.25 x 16mm	4
14	M83069	Alternator Adjusting Arm – AT Series	1
15	M03014	Hex Screw, 3/8-16 x 1" serrated	1
16	M83057	Crankshaft Pulley	1
17	M95000	Loctite 242 Medium Strength Blue	1

Onboard Cruise Kit



Item #	Cummins Part #	Description	Qty
1	M21019	Jabsco Impeller	1
2	M21024	Seal Assembly (Water)	1
2a*	M21031	Minor Repair Kit (includes Impeller and Water Seal)	1
3	M21026	Jabsco Cam	1
4	M21025	Jabsco End Cover Screws	6
5	M83064	Service Kit for Oil Sump Pump (newer model)	1
6	M11020	Service Kit for Oil Sump Pump (older model)	1
7	M83059	Cummins Touch-up Paint	1
8	M83060	O-ring, Thermostat Housing	1
9	M83061	Thermostat	1
10	M83090	3/8" drive ratchet 6pc metric socket set with hex (Allen®) bits	1
11	M83062	Oil Filter	1
12	M83063	Fuel Filter	1
13	M01012	Standard Alternator Belt	1
14	M02013	Alternator V- Belt for Balmar 621 Series	1
15	M83065	Serpentine Belt for Balmar 621	1
16	M51014	Fuse	1
17	M51010	Electric Fuel Lift Pump	1
18a	M22013	Clamp, #28	
18b	M21014	Clamp, #20	
18c	M31016	Clamp, #16	
18d	M22014	Clamp, #32	
19	M93014	Hose, Raw Water Pump Inlet (Hurth Transmission Only)	1
20	M93018	Hose, Hurth Transmission Cooler Outlet Hose	1
21	M83023	Hose, Engine Oil Cooler to Copper 90°	1
22	M21013	Hose, Raw Water Pump Outlet to Copper	1
23	M83026	Reducer, Bowman Lower to 90° Elbow Fresh Water	1
24	M83021	Hose, 90° Elbow to Transmission Cooler Inlet Side	1
25	M22011	Hose, Engine Oil Cooler Inlet	1
26	M22011	Hose, 90° Elbow to Transmission Cooler Outlet Side	1
27	M83029	Hose, 90°; Thermostat Neck to 45° Copper	1
28	M22011	Fresh Water Pump Inlet to Copper Pipe to Oil Cooler	1
29	M42011	Rubber End Cap, 90° Inlet	1
30	M42012	Rubber End Cap, Straight Outlet	1
31	M83027	Reducer, Bowman Top Front Side	1
32	M31018	Hose from Heat Exchanger to Exhaust Mixing Elbow Raw Water	1
33	M83046	Relays	2
MISC		Miscellaneous Screws, Washers, Nuts. Call TAD Inc.	